

Session: MEMS Devices and Technologies II

## **Flexible Platinum nanoparticle strain sensors**

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# Outline

Interest for sensors fabricated at room-temperature

•Vacuum deposited nanoparticles

• Strain sensors on silicon and flexible substrates

• Conclusions



### **Motivation**

•Co-integration of sensors with electronics requires sensor fabrication at low temperature

•If in addition the sensor can be demonstrated on a flexible substrate new application opportunities can emerge

•Metallic nanoparticles based sensors might present such opportunities



### The sensor

•Nanoparticles form a conductive network between two interdigitated (IDE) electrodes

•The electrodes are formed by metal deposition and lithography



## **Applications**



- (a) Touch screen
- (b) E-skin for robotics
- (c) E-skin for prosthetic limbs
- (d) Wearable sensors
- (e) , (f) Space applications and structural health monitoring

Review Paper: M. Segev-Bar and H. Haick, ACS nano, Sept. 2013



### **Nanoparticle Source**





We have investigated electrostatic self-assembly of nanoparticles and Ostwaldripening:

- Nanotechnology 20 365605 (2009)
- Nanotechnology 22 235306 (2011)
- J. Materials Research, Special Issue on Self-Assembly (2011)



TEM images of <u>Platinum nanoparticles</u> with various substrate surface coverage

a) 36%

b) 42%

c) 48%



#### Size distribution



In situ measurement of Resistance







### **Electrode fabrication**



- Gold electrodes formed by e-gun evaporation and liftoff process
- Small electrode thickness needed to avoid shadowing effects during nanoparticle deposition
- Positive slope of electrode pads needed for their efficient electrical communication with nanoparticles



### **Electrical Resistance of nanoparticle assemblies**



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E. Skotadis et al.

48

0.014



## Discussion

For nanoparticle assemblies conductivity can be approximated\* by a thermally activated conduction :

$$\sigma \propto \exp(-2d\beta)\exp\left(-\frac{E_a}{RT}\right)$$

*d*, is the core–core separation

*β*, is a quantum mechanical tunneling factor

 $E_a$ , is the activation energy for charge hopping

 $E_{x} = 0.5e^{2} \frac{r^{-1} - (r+d)^{-1}}{4\pi\varepsilon_{r}\varepsilon_{c}}$ 

r, radius of nanoparticle

# This exponential dependence provides a sensitive detection mechanism for any parameter or process that changes the barrier width

S. Beloborodov, A. V. Lopatin, V. M. Vinokur and K. B. Efetov , Rev. of Modern Physics, April 2007



### **Demonstration of a strain sensor**



$$g = \frac{\Delta R/R}{\varepsilon} = \frac{\Delta R/R}{\Delta L/L} \qquad \varepsilon = \Delta l/l$$

Dramatic increase of gauge factor: Values of g > 70 are obtained (to compare with g ~ 2 - 4 for continuous Pt films)

$$s = \frac{T_{s}}{2R_{p}}$$

*T<sub>s</sub>*: sample thickness *R<sub>b</sub>*: radius of curvature

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### Results



Relative resistance change as a function of strain of nanoparticle films for various np densities

It can be shown that neglecting the thermally activated term:

$$\Delta R/R = \exp(g\varepsilon) - 1 \qquad (1)$$

for εg << 1 (1) simplifies to:

$$\Delta R/R = \varepsilon g \tag{2}$$

Equation (2) is used to draw the lines in figure and estimate gauge factor



### Influence of nanoparticle density on strain sensitivity



Figure: Gauge factor as a function of surface coverage (experimental results)

Using equation below that does not neglect the thermally activated term we can qualitatively obtain figure results

$$\frac{\Delta R}{R} = \exp\left[(2r+d) \times \beta \varepsilon\right] \exp\left[7.14 \times \left(\frac{1}{r+d} - \frac{1}{(r+d) + (2r+d) \times \varepsilon}\right)\right] - 1$$

http://nanotechweb.org/cws/article/lab/50231

Nanotechnology 23 285501 (2012)

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### **Strain Sensor on Polyimide substrate**





18 760kΩ g=25 16 400Ω g=7 75Ω q=4 14 12 -10 [**AR/R**]% 8 6 0.1 4 2 · 0.002 0.003 0.004 0.005 0.006 0.000 0.001 0 -2 0.001 0.000 0.002 0.003 0.004 0.005 0.006 0.007 ε

High resistance sample: Gauge Factor estimated at 25

Substrate: Kapton HN, 75 um thickness



### Surface roughness by AFM

### SiO2/Si



AFM images following Pt nanoparticle deposition on :

SiO2/Si —

– polyimide

Similar roughness values obtained





5,42 nm RMS roughness

*5,15 nm RMS roughness* 

**Before nps Deposition** 

0, 4 nm RMS roughness

0,6 nm RMS roughness

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### **SEM Images of metallic electrodes on PI**



### SEM general view of electrode



SEM image showing the existence of cracks on polyimide



# Conclusions

•We have investigated room temperature Physical Deposition technique to deposit metallic nanoparticles.

•Either metallic or thermally activated behavior was observed for charge transport in nanoparticle assemblies depending on their density

•By controlling the np density we can optimize the design of sensors through 'inter-particle space engineering'

•Strain sensors demonstrated on silicon and flexible substrates through this concept



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